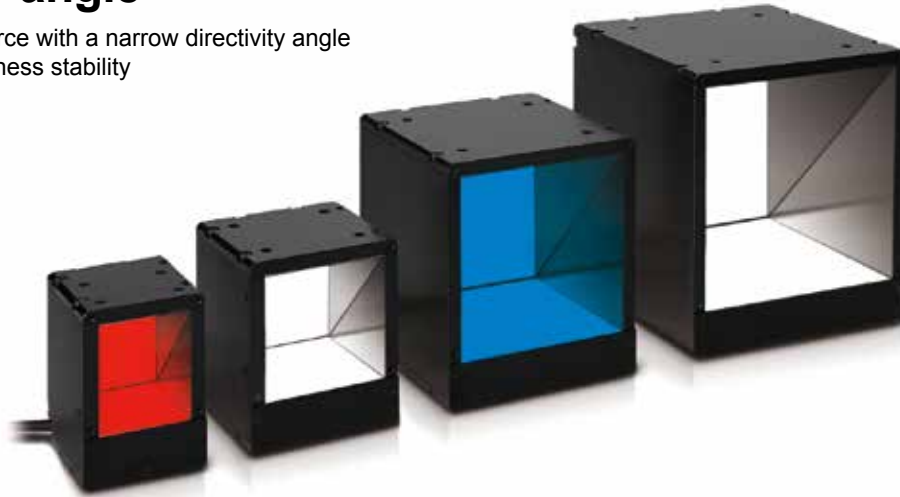


Sensing Coaxial Lighting

OPX Series

Highly uniform illumination with a narrow directivity angle

- Surface light source with a narrow directivity angle
- Long-term brightness stability



Specifications

Model ¹	FALUX SENSING ^{*2}	Illumination Area [mm]	Weight [g]	Strobe lighting overdriving by OPPF	Power Consumption [W]			Outline Drawing
					White	Blue	Red	
OPX-S35□	Monitoring/feedback	43 × 35	190	Supported	9.0	5.5	①	
OPX-S50□	Monitoring/feedback	51 × 51	280		13.0	8.5	②	
OPX-M75□	Monitoring only	77 × 77	580	Supported ^{*3}	23.0	18.0	③	
OPX-M100□	Monitoring only	100 × 100	950		29.0	29.0	④	

^{*1} □ = W: White, B: Blue, R: Red ^{*2} For "FALUX sensing," connect only to an OPPF Series LED lighting controller.
^{*3} Although the power consumption of OPX-M100□ exceeds 24 W, the OPPF-48 Series can be used in strobe mode.

Features

Highly uniform illumination with a narrow directivity angle. Coaxial lighting ideal for detecting scratches and dents.

OPX Series coaxial lighting is equipped with a proprietary prism sheet on the surface light source for a narrow directivity angle (half-value angle of $\pm 17^\circ$).

Suppressing the spread of light allows for high-brightness and highly directional illumination.

Also, highly uniform illumination becomes possible from short distances, a task conventional coaxial illumination models struggle with.

This is especially helpful with applications requiring uniformity such as detecting fine scratches and dents.



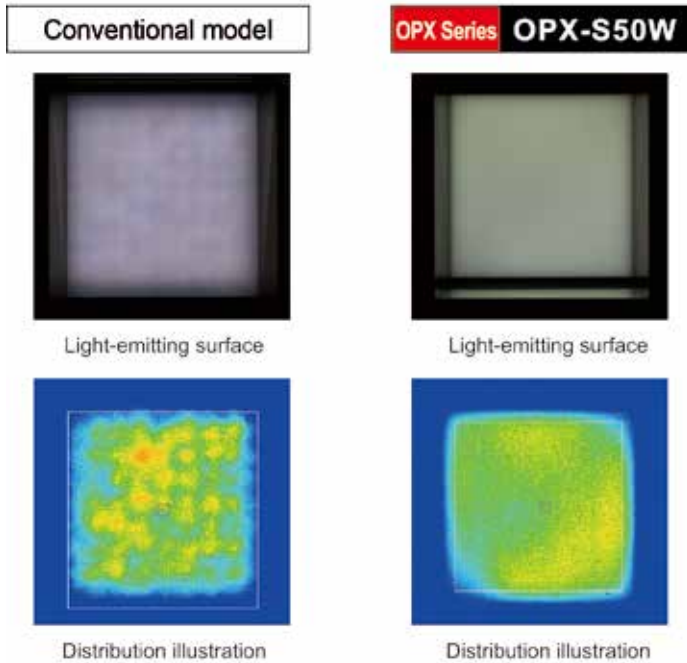


Improved light-emitting surface uniformity

With coaxial lighting, the light from the light source passes through a half mirror twice, causing the light that reaches the camera to be 1/4 or less the original brightness. As a result, bullet-shaped LEDs have become the mainstay with higher brightness requirements.

The OPX Series includes a prism sheet built in to the light source that allows for illumination with a narrow directivity angle. Equipped with SMD-type LEDs offering higher light-emitting surface uniformity than bullet-shaped LEDs, the light is condensed in front of the device, significantly improving brightness. In addition, the optimized arrangement of LEDs allows for reduced brightness deterioration of the peripheral areas.

Distribution of brightness on the light-emitting surface

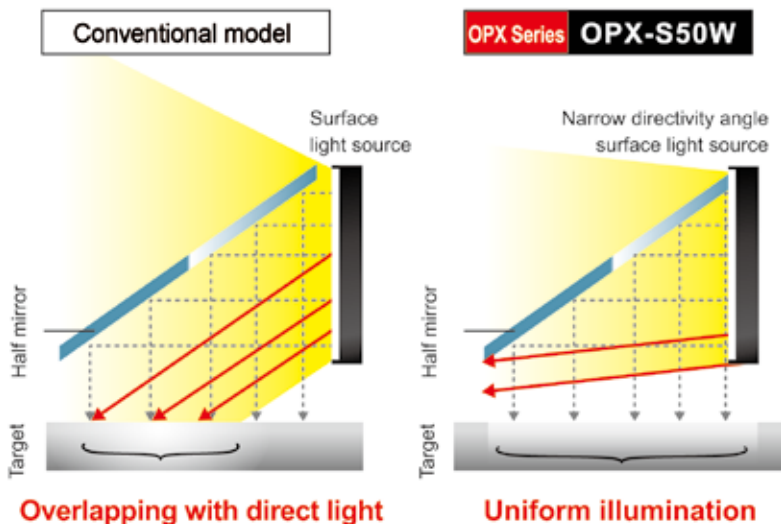


Highly uniform illumination with a narrow directivity angle

Coaxial lighting—which is a diffuse light source—light is applied from multiple directions relative to the object, making it difficult to recognize such aspects as fine scratches and slight differences in surface roughness. Also, with short-distance illumination, direct light from the light source overlaps with reflected light from the half mirror, preventing the inspection surface from being uniformly illuminated.

With the OPX Series, the directivity angle of the light source is narrow, suppressing the spread of light and allowing for highly directional illumination. Illumination is highly uniform even when applied at short distances.

Lighting structure



Ring	OPR
	OPR-SF
Bar	OPB-S
Backlight	OPF
Coaxial	OPX
Spot	OPS-S
Controllers	OPPD-15
	OPPD-30
	OPPF
Options	CB/RCB



■ Structure

Cable lead portions can be mounted flush

The lead portion of the cable is direction-free, allowing for flush mounting on three sides with no interference.

Camera window with excellent environmental resistance

The acrylic window offers dual-side anti-reflection and has been treated with dirt-resistant and scratch-resistant (4-5H pencil hardness) coating. Flat design with no step between the housing and camera window for easy cleaning.

Half mirror

Half-mirror coating and AR-coating flat glass.

Optional cover for emission-side opening

An acrylic cover with dual-side anti-reflection, dirt-resistant, and scratch-resistant (4-5H pencil hardness) coating is available for the emission-side opening to prevent the half mirror from becoming dirty or dusty.

Surface light source with a narrow directivity angle

OPX Series lighting is equipped with SMD-type light source LEDs and a proprietary prism sheet for a narrow directivity angle (half-value angle of $\pm 17^\circ$) equivalent to that offered by conventional light control (LC) film.



LEDs and photodiodes for measuring brightness built in to light source wall

These LEDs and photodiodes measure brightness exactly without being affected by noise.

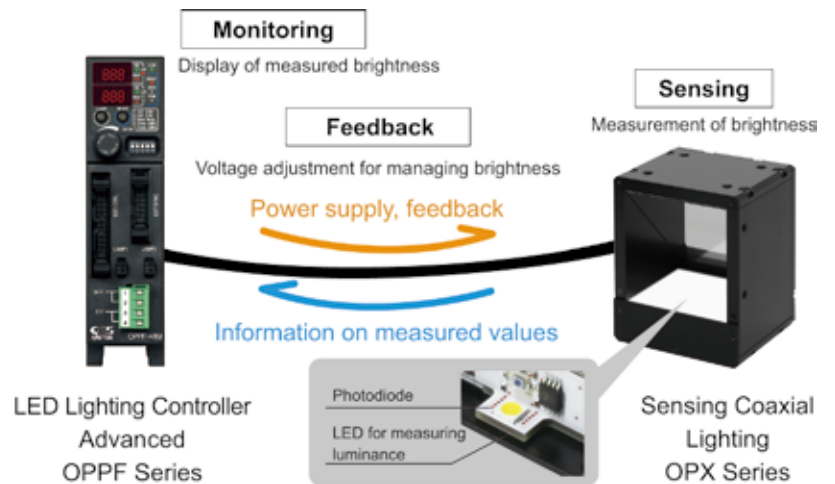


OPR	Ring
OPR-SF	
OPB-S	Bar
OPF	Backlight
OPX	Coaxial
OPS-S	Spot
OPPD-15	Controllers
OPPD-30	
OPPF	
CB/RCB	Options



Sensing lighting with automatic brightness management

OPX Series devices include CCS FASTUS's "FALUX sensing" technology. The built-in photodiodes are used to monitor the brightness in order to provide feedback on brightness deterioration, allowing constant maximum brightness to be maintained for up to around 50,000 hours. The OPX Series also has LEDs and photodiodes for measuring brightness built in to the housing frame of the surface light source, which allows for accurate measurement of luminance without being affected by extraneous light noise.





Specifications

Illumination color	White	Blue	Red
Color temperature / Peak wavelength	6,500 K	470 nm	630 nm
Input voltage	12 VDC Connect to dedicated controller.		
Degradation of LED	The brightness will drop by 10% (typical value) for accumulated time of 10,000 hours. Conditions: Light intensity setting = 100%, ambient environment = 30°C		
Classification (IEC62471: 2006)	Exempt group	Risk Group 1 (Low-Risk)	Exempt group
Regulations/standards	Conforms to EMC (2014/30/EU), RoHS (2011/65/EU, MIIT Order No.32) / EN 61326-1:2013		
Protection rating	IP40 (IEC 60529: 1989/A1: 1999 + A2: 2013)		
Ambient temperature/humidity	0 to 40°C / 35 to 85% RH (no condensation)		
Storage temperature/humidity	-20 to 70°C / 35 to 95% RH (no condensation)		
Vibration resistance	10 to 55 Hz; amplitude 1.5 mm; 2 hours in each of the X, Y, and Z directions		
Shock resistance	10 G, 3 times in each of the X, Y, and Z directions		
Material	Housing: Aluminum alloy and stainless steel, Optical components: Glass, PMMA		
Options	Scratch-resistant aperture cover (AR-coated)		

● See p. 69 for spectrum distribution diagrams.

Options/Accessories

Scratch-resistant aperture cover (AR-coated)

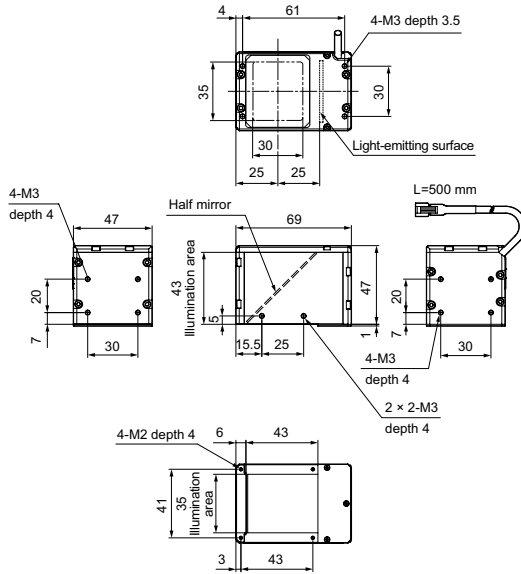
Model	Weight [g]
TCSR-OPX-35	5
TCSR-OPX-50	10
TCSR-OPX-75	30
TCSR-OPX-100	50

Ring	OPR
	OPR-SF
Bar	OPB-S
Backlight	OPF
Coaxial	OPX
Spot	OPS-S
Controllers	OPPD-15
	OPPD-30
	OPPF
Options	CB/RCB

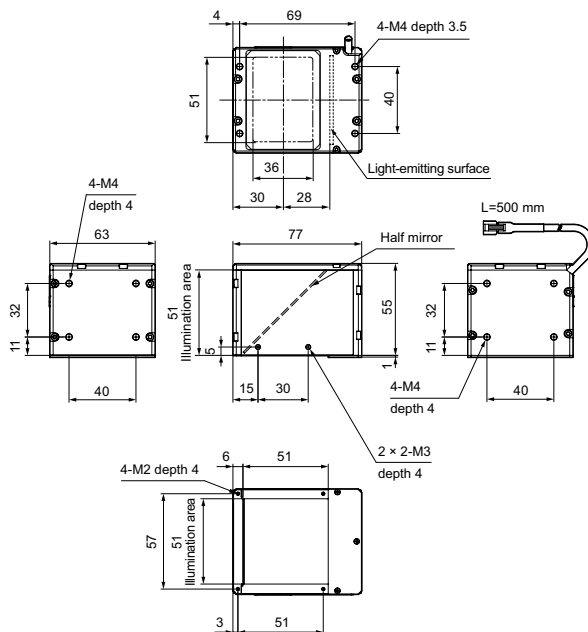


Dimensions

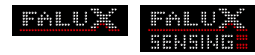
1 OPX-S35



2 OPX-S50

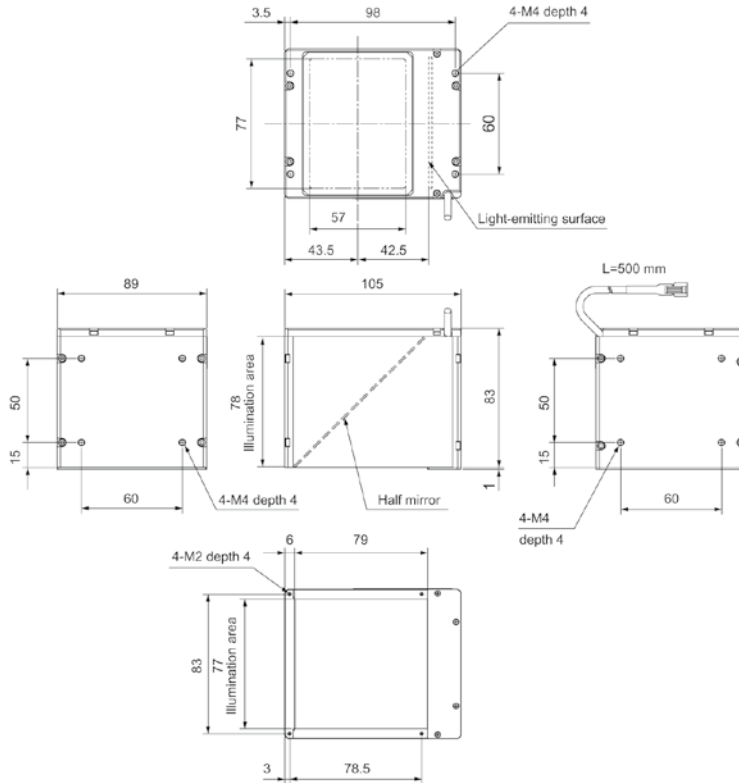


OPR	Ring
OPR-SF	Ring
OPB-S	Bar
OPF	Backlight
OPX	Coaxial
OPS-S	Spot
OPPD-15	Controllers
OPPD-30	
OPPF	
CB/RCB	Options

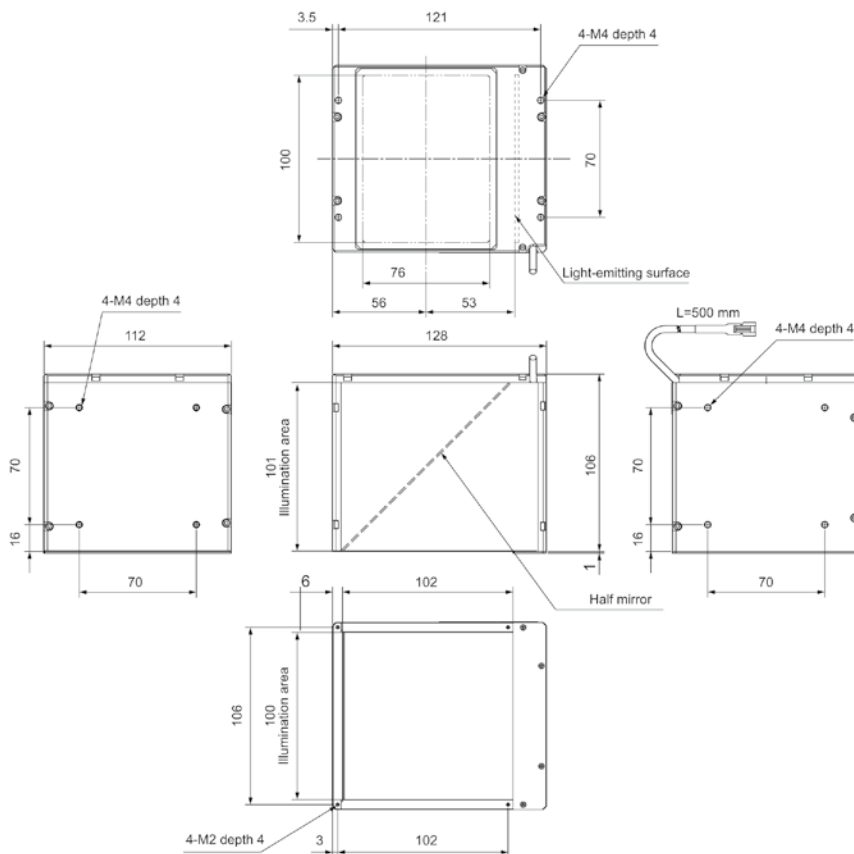


(unit: mm)

3 OPX-M75



4 OPX-M100



Ring	OPR
	OPR-SF
Bar	OPB-S
Backlight	OPF
Coaxial	OPX
Spot	OPS-S
Controllers	OPPD-15
	OPPD-30
	OPPF
Options	CB/RCB